



**Interim Joint Committee on Veterans, Military Affairs,  
and Public Protection  
Meeting 3 Agenda  
Friday, November 22, 2019 1:00 PM  
Annex Room 154**



**1. Call to Order and Roll Call**

**2. Pledge of Allegiance**

**3. Approval of October Minutes**

**4. National Guard Association of Kentucky**

Patrick Henry Award

**5. Kentucky Commission on Military Affairs**

Brigadier General Steve Bullard, Executive Director

**6. Kentucky Office of Homeland Security**

John Holiday, Executive Director

**7. Kentucky Department of Veterans Affairs**

General Benjamin Adams, Commissioner

**8. Kentucky Habitat for Humanity Inc. State Office**

Lyle Hanna, Chairman

Kentucky Habitat for Humanity Board of Directors

Heath Duncan, Executive Director

Habitat for Humanity of Hopkins Co.

Greg Dike, Executive Director

Cave Run Area Habitat for Humanity

**9. Adjournment**