

PLASTICS INNOVATION OF ADVANCED RECYCLING

Kentucky Natural Resources and Energy Committee

March 11, 2021

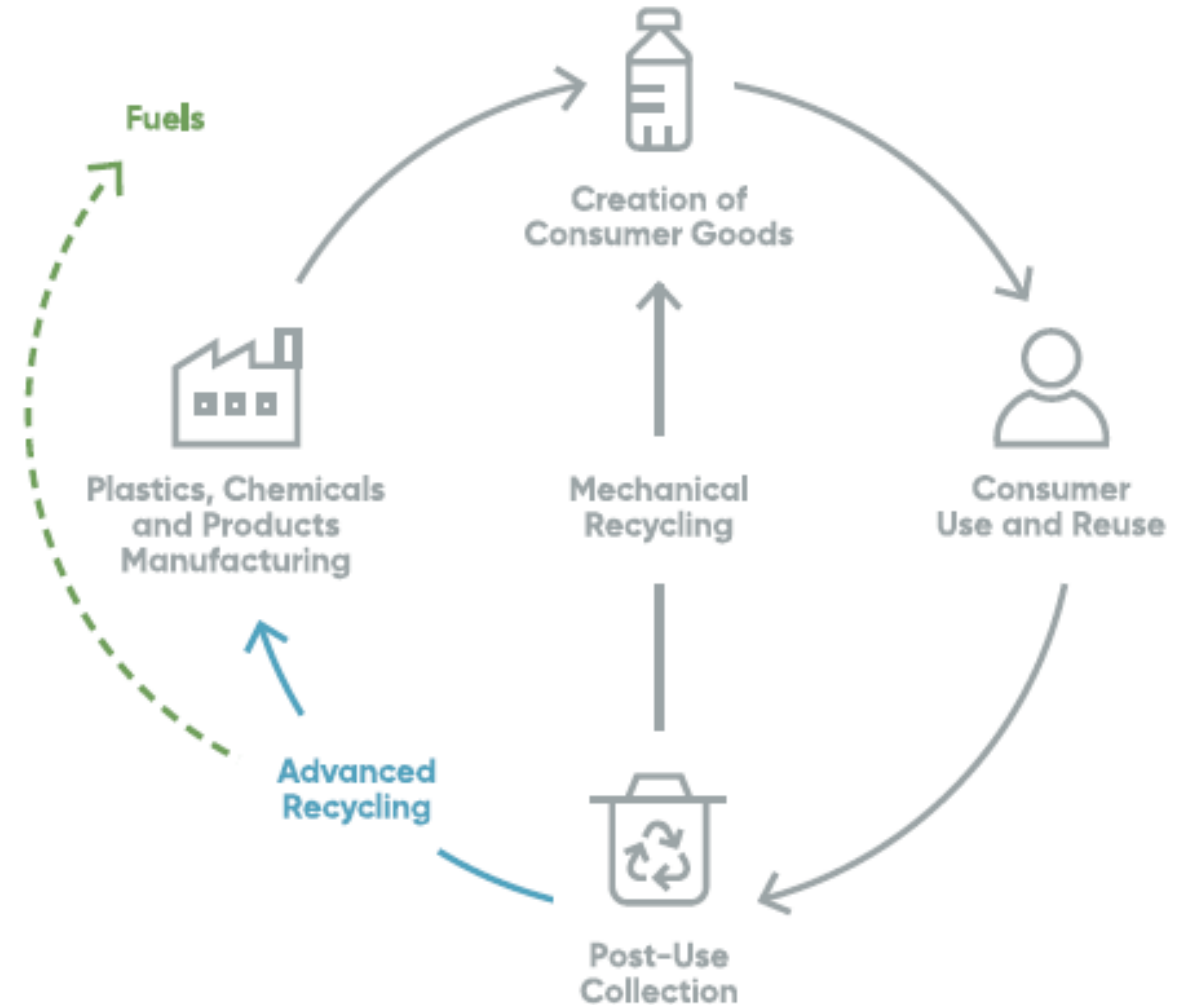


What is Advanced Recycling?

Leveraging chemistry to convert post-use plastics into valuable products which extend the life of plastic

Outputs:

- Basic building blocks for new chemicals
- Feedstocks for new plastics
- Plastic additives (e.g. for asphalt roads, roofing)
- Waxes
- Lubricants
- Fuels



Complementary Approaches

Mechanical Recycling



- Well-suited for some plastics (1s & 2s)
- Established sortation and processing
- End markets in durable products
- Produces plastic pellets

Advanced Recycling

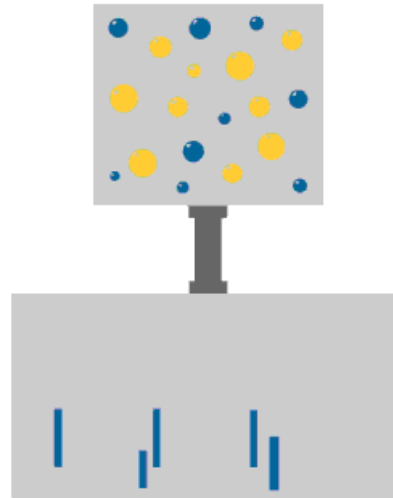


- Well-suited for harder to recycle plastics
- More tolerant for mixed plastics
- Suitable for food and pharma contact plastics
- Produces variable products

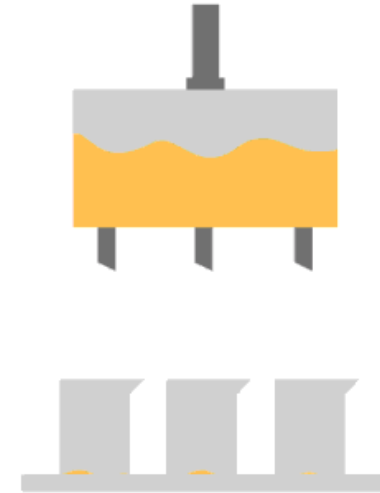
Pyrolysis-Based Advanced Recycling



Collected plastics are prepped for conversion



Pelletized plastics are heated & vaporized in the absence of oxygen

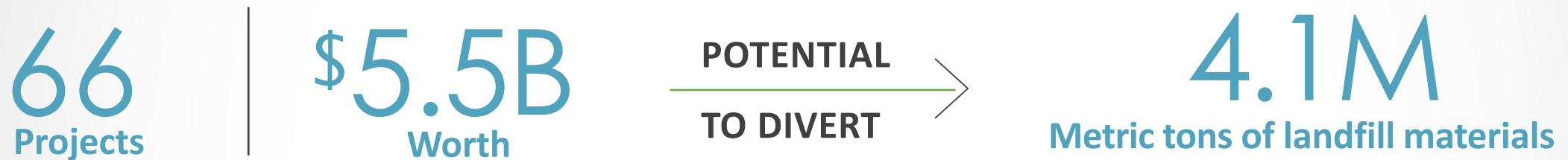


Condensable gases are converted into hydrocarbon products for use in ultra-low sulfur diesel, feedstock for new plastics, waxes, and other products

Brand Commitments

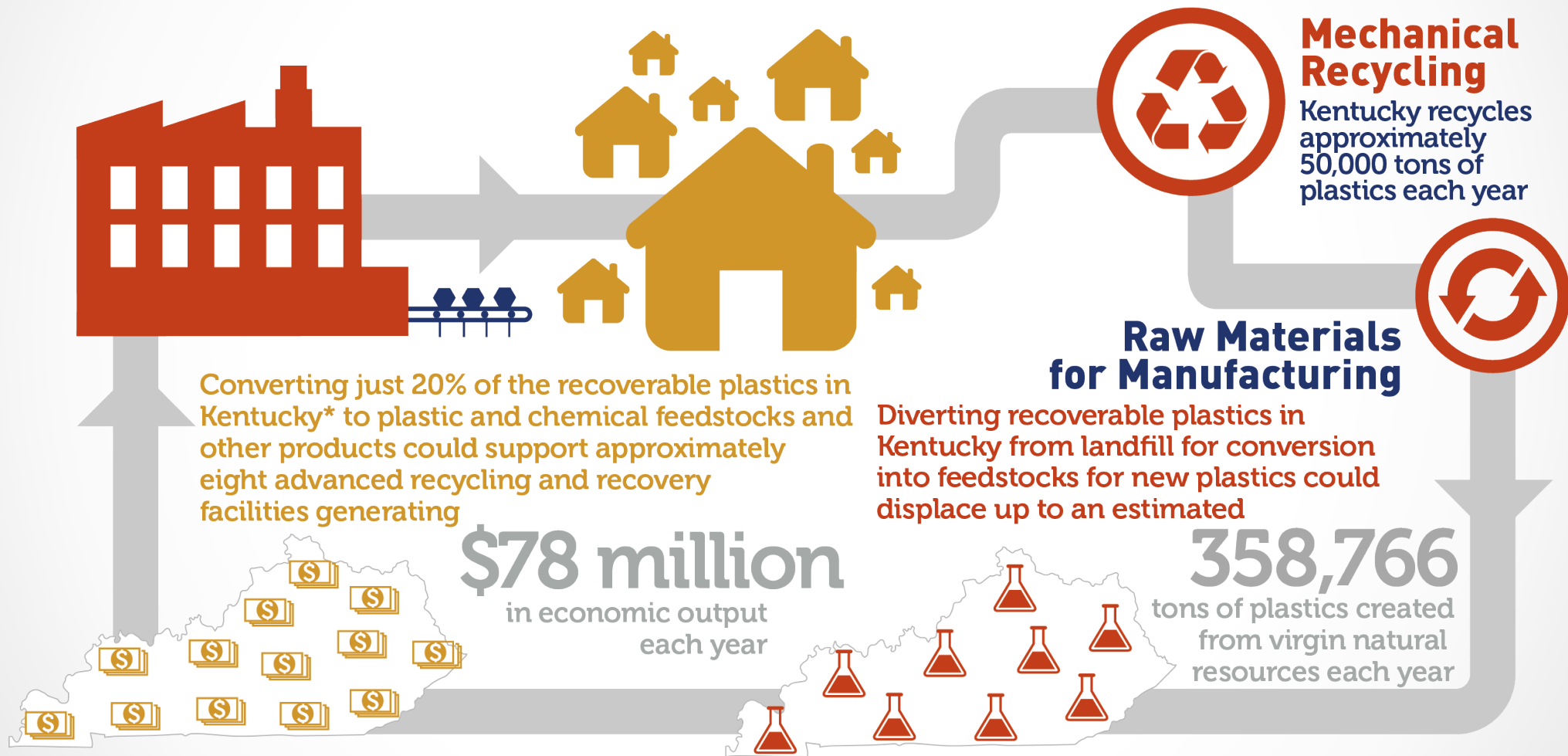


Modernizing Plastics Recycling



82% of these announced investments are in the growing field of advanced recycling, which is crucial modern infrastructure needed to accelerate a circular economy for plastics.

Economic Development



Partnerships & Investments



Facilities in the U.S.



Environmental Benefits



- Advanced recycling (pyrolysis) of mixed plastic waste emits **50% less CO₂** than incineration of mixed plastic waste
- Chemically recycled plastics cause significantly **lower CO₂ emissions** than those produced from primary fossil resources

Advanced Recycling Emissions

| CAP | Average AR Facility | Average Food Processing Facility |
|------------------|---------------------|----------------------------------|
| VOC | <5 tons/year | 40 tons/year |
| PM ₁₀ | <5 tons/year | 20 tons/year |

Equivalent to
Anheuser-
Busch
Brewery in
Fairfield, CA.

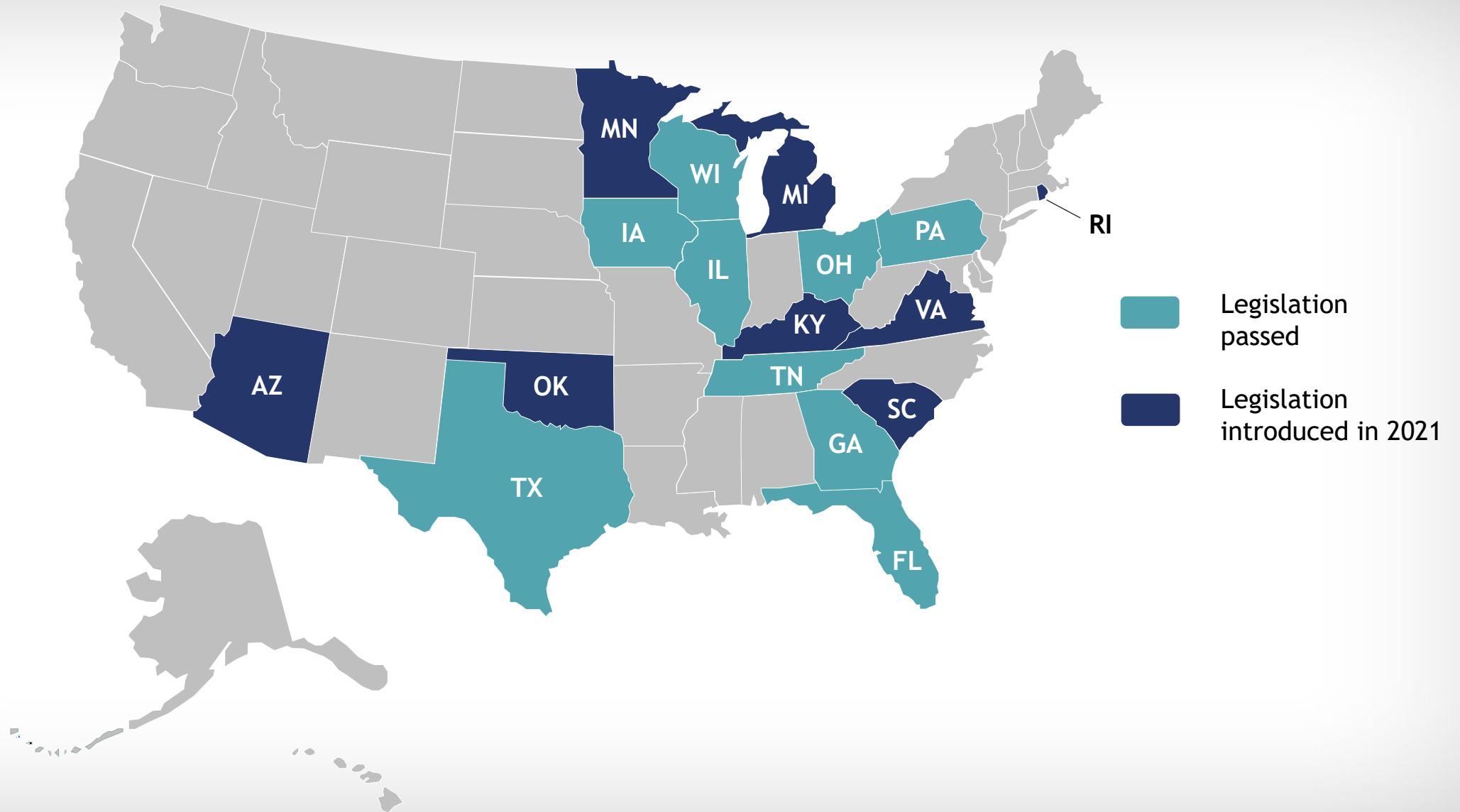
| CAP | Average AR Facility | Average Institutional Campus (e.g., Hospital, University) |
|-----------------|---------------------|--|
| SO ₂ | <5 tons/year | 50 tons/year |
| NO ₂ | <12 tons/year | 15 tons/year |

Equivalent to
Yale School of
Medicine in
New Haven,
CT.

| CAP | Average AR Facility | Average Auto Manufacturer |
|-----|---------------------|---------------------------|
| CO | <10 tons/year | 15 tons/year |

Equivalent to
GM engine
parts plant in
Bay City, MI.

Advanced Recycling Legislation





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Video: [*What is Advanced Recycling?*](#)