



**Kentucky Housing Task Force
Meeting 5 Agenda
Monday, October 21, 2024 1:00 PM
Annex Room 171**



1. Call to Order and Roll Call

2. Approval of Minutes from September 23, 2024 Meeting

3. Discussion of Phase II of Kentucky Housing Corporation's Housing Supply Gap Analysis and Housing Policies in other States

Wendy Smith, Deputy Executive Director of Housing Programs
Kentucky Housing Corporation

4. Discussion of Housing Issues in Northern Kentucky

Stephanie Dietz, State Representative
House District 65

Tara Johnson-Noem, Executive Director
Northern Kentucky Area Development District

Catrena Bowman, Executive Director
Northern Kentucky Community Action Commission

Sharmili Reddy, Executive Director
Planning and Development Service of Kenton County

5. Discussion of Housing Issues from Perspective of Affordable Housing Builders

Darryl Neher, CEO
Lexington Habitat for Humanity

Heath Duncan, Executive Director
Habitat for Humanity Pennyriple Region

Mike Hynes, CEO
Winterwood

6. Discussion of the Impact of Housing Shortages on Homelessness

George Eklund, Director of Education and Advocacy
Coalition for the Homeless (Louisville, KY)

Ra'Shann Martin, Executive Director
St. John Center (Louisville, KY)

Meeting materials may be accessed online at <https://apps.legislature.ky.gov/CommitteeDocuments/384>
Kentucky Education Television (KET) provides coverage of legislative meetings (<https://www.ket.org/legislature>) and if a
scheduling conflict arises, proceedings will livestream on the following site:
<https://legislature.ky.gov/Public%20Services/PIO/Pages/Live-Streams.aspx>

Lacy Boling, Executive Director
Paducah Cooperative Ministry

7. Discussion of Rehabilitation of Dilapidated Homes

Andrew Hawes, President
Housing Partnership, Inc.

8. Announcements

The last meeting of the interim will be November 12, 2024

9. Adjournment